

Mineral Industry Surveys

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DIRECTORY OF LIME PLANTS IN THE UNITED STATES IN 2008

At the end of 2008, there were 75 lime plants operating in the United States. In addition, there were 46 hydrating plants, which included 31 collocated with operating lime plants. Mostly as a result of the economic downturn, seven commercial lime plants were idled during 2008. Owing to slumping construction and steel sales, Carmeuse Lime & Stone, which changed its name from Carmeuse Lime when it acquired Oglebay Norton Co. in early 2008, idled the following plants: Grand River, OH; Manitowoc, WI; South Chicago, IL; and Winchester, VA. Chemical Lime Co. plants primarily serving construction, mining, and steel markets were idled in Arizona (Douglas), Idaho (Ten Mile), and Utah (Grantsville). In addition, one sugar mill lime plant (Spreckels Sugar Co.'s Mendota plant in California) has been removed from the directory because it is no longer manufacturing lime from limestone. Three new facilities were added to the directory, all of which are now owned by Mississippi Lime Co. These include the Verona lime plant in Kentucky and hydrating plants in Chester, SC, and Weirton, WV.

Table 1 lists lime companies and lime plants in the United States organized by State and identifies the type of lime produced at each plant. Symbols and abbreviations used in table 1 and numbered footnotes are located at the end of the table (p. 8). Table 2 lists lime companies in alphabetical order and provides information on the type of kilns used at each plant and whether the plant mined or purchased its kiln feed. Symbols and abbreviations used in table 2 are located at the end of the table (p. 11). Figure 1 (p. 12) is a map that shows the numbered general location of each plant (excluding stand-alone hydrating plants) and identifies whether it is captive or commercial. The plant name and company affiliation are identified by a corresponding number in the legend on the page following the map.

Additional information, including telephone numbers for most commercial lime companies, is available from the Web site of the National Lime Association at <http://www.lime.org> or by calling (703) 243-5463.

Any use of trade, firm, or product names is for descriptive use only and does not imply endorsement by the U.S. Government.

Table 1.—Operating lime plants in the United States as of December 31, 2008

State and company name¹	Name of plant	County	Type of lime produced
Alabama			
Carmeuse Lime & Stone P.O. Box 37 599 Highway 31 South Saginaw, AL 35137	Longview	Shelby	Q, DL, H
Chemical Lime Co. P.O. Box 479 Montevallo, AL 35115	Alabaster Montevallo O'Neal	Shelby Shelby Shelby	Q, DL Q, DL, H Q
Cheney Lime & Cement Co. P.O. Box 160 Allgood, AL 35013	Landmark Allgood #	Shelby Blount	Q, H H
Southern Lime Co. P.O. Box 181 Calera, AL 35040	Roberta	Shelby	Q, H
Arizona			
Chemical Lime Co. 6263 N. Scottsdale Rd. Suite 280 Scottsdale, AZ 85250	Nelson	Yavapai	Q, H
Arkansas			
U.S. Lime & Minerals, Inc. Arkansas Lime Co. P.O. Box 2356 600 Limedale Rd. Batesville, AR 72501	Batesville	Independence	Q, H
California			
Chemical Lime Co. 14931 Salt Lake Ave. City of Industry, CA 91744	City of Industry #	Los Angeles	H
Chemical Lime Co. 11771 Old Stage Rd. Salinas, CA 93908	Natividad	Monterey	DL
Chemical Lime Co. 4303 South McKinley Ave. Stockton, CA 95206	Stockton #	San Joaquin	H
Spreckels Sugar Co. (C) P.O. Box 581 Brawley, CA 92227-0581	Brawley	Imperial	Q

See footnotes at end of table.

State and company name¹	Name of plant	County	Type of lime produced
Colorado			
Colorado Hydrate ² 3927 N. Overland Trail Laporte, CO 80535	Laporte #	Larimer	H
Western Sugar Cooperative, Inc. (C) P.O. Box 617 Fort Morgan, CO 80701	Fort Morgan	Morgan	Q
Florida			
Chemical Lime Co. 10311 Cement Plant Rd. Brooksville, FL 34601	Brooksville #	Hernando	H
Georgia			
Carmeuse Lime & Stone Georgia Hydrate Operation 4921 Old Gaul City Rd. Macon, GA 31206	Macon #	Bibb	H
Idaho			
Amalgamated Sugar Co. LLC (C) P.O. Box 250 Nampa, ID 83653	Nampa	Canyon	Q
Amalgamated Sugar Co. LLC (C) P.O. Box 3000 Paul, ID 83347	Mini-Cassia	Minidoka	Q
Amalgamated Sugar Co. LLC (C) P.O. Box 127 Twin Falls, ID 83301	Twin Falls	Twin Falls	Q
Indiana			
ArcelorMittal Steel USA (C) 3210 Watling St. East Chicago, IN 46312	Indiana Harbor	Lake	Q
Carmeuse Lime & Stone North Clark Rd. at Lake Michigan Gary, IN 46402	Buffington	Lake	Q, DL
Iowa			
Linwood Mining & Minerals Corp. 4321 E. 60th St. Davenport, IA 52807	Linwood (UG)	Scott	Q, DL, H
Kentucky			
Carmeuse Lime & Stone 9043 Highway 154 Butler, KY 41006	Black River (UG)	Pendleton	Q, H
Carmeuse Lime & Stone 9222 Springdale Road Maysville, KY 41056	Maysville (UG)	Mason	Q
Mississippi Lime Co. 525 Hance Rd Verona, KY 41092	Verona ³	Boone	Q

State and company name¹	Name of plant	County	Type of lime produced
Louisiana			
Carmeuse Lime & Stone 12797 Scenic Highway Baton Rouge, LA 70807	Pelican #	East Baton Rouge	H
Massachusetts			
Oldcastle Industrial Minerals, Inc. P.O. Box 760 110 Marble St. Lee, MA 01238	Lee	Berkshire	DH
Specialty Minerals, Inc. (C&S) 260 Columbia St. Adams, MA 01220	Adams	Berkshire	Q
Michigan			
Carmeuse Lime & Stone 25 Marion Avenue River Rouge, MI 48218	River Rouge	Wayne	Q
Michigan Sugar Co. (C) P.O. Box 1348 Saginaw, MI 48605-1348	Bay City	Bay	Q
	Croswell	Sanilac	Q
	Caro	Tuscola	Q
	Sebewaing	Huron	Q
Western Lime Corp. County Rd. 432 Gulliver, MI 49840	Port Inland	Schoolcraft	Q
Minnesota			
American Crystal Sugar Co. (C) 101 N. 3rd St. Moorhead, MN 56560	Crookston	Polk	Q
	East Grand Forks	Polk	Q
	Moorhead	Clay	Q
Southern Minnesota Sugar Coop. (C) P.O. Box 500 Renville, MN 56284	Renville	Renville	Q
Mississippi			
Falco Lime ⁴ 1543 Haining Rd. Vicksburg, MS 39180	Vicksburg #	Warren	H
Missouri			
Chemical Lime Co. P.O. Box 466 Ste. Genevieve, MO 63670-0466	Ste. Genevieve	Ste. Genevieve	Q
Mississippi Lime Co. (S&C) 3870 S. Lindbergh Blvd. Suite 200 St. Louis, MO 63127	Ste. Genevieve (UG)	Ste. Genevieve	Q, H
Missouri Lime, LLC 4380 Old Bonne Terre Rd. Bonne Terre, MO 63628	Bonne Terre	St. Francois	DL

State and company name¹	Name of plant	County	Type of lime produced
Montana			
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Indian Creek	Broadwater	Q
Sidney Sugars Inc. (C) E. Holly St. R.R. Box 3011 Sidney, MT 59270	Sidney	Richland	Q
Western Sugar Cooperative, Inc. (C) 3020 State Ave. P.O. Box 30878 Billings, MT 59107	Billings	Yellowstone	Q
Nebraska			
Western Sugar Cooperative, Inc. (C) P.O. Box 1768 2100 E. Overland Dr. Scottsbluff, NE 69361	Scottsbluff	Scotts Bluff	Q
Nevada			
Chemical Lime Co. Old Salt Lake Highway North Las Vegas, NV 89124	Apex Henderson # ⁵	Clark Clark	Q, H, DL DH
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Pilot Peak	Elko	Q, H
New Mexico			
Chemical Lime Co. 81 Christine Dr. Rio Grande Industrial Park Belen, NM 87002	Belen #	Bernalillo	H
North Dakota			
American Crystal Sugar Co. (C) P.O. Box 190 Drayton, ND 58225	Drayton	Pembina	Q
American Crystal Sugar Co. (C) P.O. Box 30 Hillsboro, ND 58045	Hillsboro	Traill	Q
Minn-Dak Farmers Coop. (C) 7525 Red River Rd. Wahpeton, ND 58075	Wahpeton	Richland	Q

State and company name¹	Name of plant	County	Type of lime produced
Ohio			
Carmeuse Lime & Stone 1967 West County Rd. 42 Bettsville, OH 44815	Maple Grove	Seneca	DL, DB
Carmeuse Lime & Stone 3964 CR 41 Millersville, OH 43435	Millersville	Sandusky	DL, DB
Graymont Dolime (OH) Inc. P.O. Box 158 Genoa, OH 43430	Genoa	Ottawa	DL, DH
Huron Lime, Inc. P.O. Box 451 Huron, OH 44839	Huron	Erie	Q
Martin Marietta Magnesia Specialties LLC (C&S) P.O. Box 187 Woodville, OH 43469	Woodville	Sandusky	DL, DB
Mid-Ohio Valley Lime, Inc. State Rte. 7 Marietta, OH 45750	Marietta #	Washington	H
Oklahoma			
U.S. Lime & Minerals, Inc. U.S. Lime Co. - St. Clair P.O. Box 894 Oklahoma City, OK 73101	Marble City (UG) ⁶	Sequoyah	Q, H
Oregon			
Graymont Western U.S. Inc. 13939 N. Rivergate Blvd. Portland, OR 97203	Rivergate # ⁷	Multnomah	H
Pennsylvania			
Carmeuse Lime & Stone P.O. Box 160 3 Clear Spring Rd. Annville, PA 17003	Annville	Lebanon	Q, H
Graymont (PA) Inc. P.O. Box 448 Bellefonte, PA 16823	Pleasant Gap	Centre	Q, H
LWB Refractories Co. (C&S) P.O. Box 1189 York, PA 17405	York	York	DB
Mercer Lime and Stone Co. 560 Branchton Rd. Pittsburgh, PA 16057	Branchton	Butler	Q, H
Puerto Rico			
Florida Lime Corp. P.O. Box 331349 Ponce, PR 00733-1349	Ponce	San Juan	Q, H

State and company name ¹	Name of plant	County	Type of lime produced
South Carolina			
Mississippi Lime Co. 1544 Beltline Road Chester, SC 29706	Chester #	Chester	H
South Dakota			
Pete Lien & Sons, Inc. P.O. Box 440 Rapid City, SD 57709	Rapid City	Pennington	Q, H
Tennessee			
AbitibiBowater Inc. ⁸ (C) U.S. Highway 11 Calhoun, TN 37309-0188	Calhoun	McMinn	Q
Carmeuse Lime & Stone Tenn Luttrell Operation 486 Clinch Valley Road Luttrell, TN 37779	Luttrell (UG)	Union	Q, H
Texas			
Austin White Lime Co. P.O. Box 9556 Austin, TX 78766	McNeil	Travis	Q, H
Chemical Lime Co. P.O. Box 985004 Ft. Worth, TX 76185-5004	Clifton Marble Falls New Braunfels	Bosque Burnet Comal	Q, H DL Q, H, DH
U.S. Lime & Minerals, Inc. Texas Lime Co. P.O. Box 851 Cleburne, TX 76033	Cleburne	Johnson	Q, H
Utah			
Graymont Western U.S. Inc. 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Cricket Mountain	Millard	Q, DL
Virginia			
Carmeuse Lime & Stone Chemstone Operation 1696 Oranda Rd. Strasburg, VA 22657	Strasburg	Shenandoah	Q, H
Chemical Lime Co. State Road 635 Ripplemead, VA 24150	Plant No. 1 (UG) Plant No. 2 # ⁵	Giles Giles	Q, H H
Washington			
Graymont Western U.S. Inc. Tacoma Lime Division (C&S) 3950 South 700 East Suite 301 Salt Lake City, UT 84107	Tacoma	Pierce	Q, H

State and company name ¹	Name of plant	County	Type of lime produced
West Virginia			
Greer Lime Co. P.O. Box 302 Riverton, WV 26814	Riverton	Pendleton	Q, H
Mississippi Lime Co. 3010 Birch Dr. Weirton, WV 26062-5133	Weirton #	Brooke	H
Wisconsin			
Graymont Western U.S. Inc. Hill Ave. & Winter St. Superior, WI 54880	Graymont Superior	Douglas	Q, H
Western Lime Corp. 141 N. Main St. West Bend, WI 53095	Eden Green Bay	Fond du Lac Brown	DL, DH Q, H
Wyoming			
Western Sugar Cooperative, Inc. (C) P.O. Box 877 Lovell, WY 82431	Lovell	Big Horn	Q
Western Sugar Cooperative, Inc. (C) P.O. Box 700 400 S. Main St. Torrington, WY 82240	Torrington	Goshen	Q
Wyoming Lime Producers P.O. Box 66 Frannie, WY 82423	Frannie	Park	Q
Wyoming Sugar Co. LLC (C) 300 S. First St. Worland, WY 82401	Worland	Washakie	Q

C, lime plant is operated mainly for captive consumption; C&S, captive consumption with significant commercial sales; DB, refractory, dead-burned dolomite; DH, dolomitic hydrate; DL, dolomitic quicklime; H, high-calcium hydrated lime; Q, high-calcium quicklime; S&C, commercial sales with some captive consumption; UG, underground mine; #, hydrating plant only.

¹In some cases, addresses for larger companies are for corporate or regional headquarters.

²Owned and operated by Pete Lien & Sons, Inc.

³Mississippi Lime Co. acquired this Gallatin Materials LLC plant in October 2008; plant began operating in first quarter of 2008.

⁴Division of Mississippi Lime Co., St. Louis, MO.

⁵Lime kilns are idle; only the hydrator is in operation.

⁶Subsidiary of U.S. Lime & Minerals, Inc., Dallas, TX.

⁷This is the former Ash Grove Cement Co. lime plant, which has been leased to Graymont Ltd. The facility is being used to produce hydrate; the lime kilns are shut down.

⁸Formerly Bowater Southern Paper Corp.

Table 2.—Lime-producing companies active in the United States as of December 31, 2008

Company	Plant location	Kiln type	Source of kiln feed
AbitibiBowater Inc. http://www.bowater.com	Calhoun, TN	R	Q
Amalgamated Sugar Co.	Nampa, ID	V	P
	Paul, ID (Mini-Cassia)	V	P
	Twin Falls, ID	V	P
American Crystal Sugar Co.	Crookston, MN	V	P
	East Grand Forks, MN	V	P
	Moorhead, MN		P
	Drayton, ND	V	P
	Hillsboro, ND	NA	P
ArcelorMittal Steel USA http://www.mittalsteel.com	Indiana Harbor, IN	R	P
Austin White Lime Co.	McNeil, TX	R	Q
Carmeuse Lime & Stone http://www.carmeusena.com	Saginaw, AL (Longview)	R	Q
	Macon, GA	H	
	Buffington, IN	R	P
	Carntown, KY (Black River)	R	Q
	Maysville, KY	R	Q
	Baton Rouge, LA (Pelican)	H	
	River Rouge, MI	R	P
	Bettsville, OH (Maple Grove)	R	Q
	Millersville, OH	R	Q
	Annaville, PA	R	P
	Luttrell, TN	R, V	Q
	Strasburg, VA	V, R	Q
	Chemical Lime Co. http://www.chemicallime.com and http://www.lhoist.com	Alabaster, AL	R
Calera, AL (O'Neal)		R	Q
Montevallo, AL		R	Q
Nelson, AZ		R	Q
City of Industry, CA		H	
Salinas, CA (Natividad)		R	Q
Stockton, CA		H	
Brooksville, FL		H	
Ste. Genevieve, MO		R	Q
North Las Vegas, NV (Apex)		R	Q
Henderson, NV		H	
Belen, NM		H	
Clifton, TX		R, V	Q
Marble Falls, TX		V	Q
New Braunfels, TX		V, R	Q, P
Kimbalton, VA (Plant No. 1)		R	Q
Ripplemead, VA (Plant No. 2)	H		
Cheney Lime & Cement Co. http://www.cheneylime.com	Allgood, AL	H	
	Siluria, AL (Landmark)	R	Q

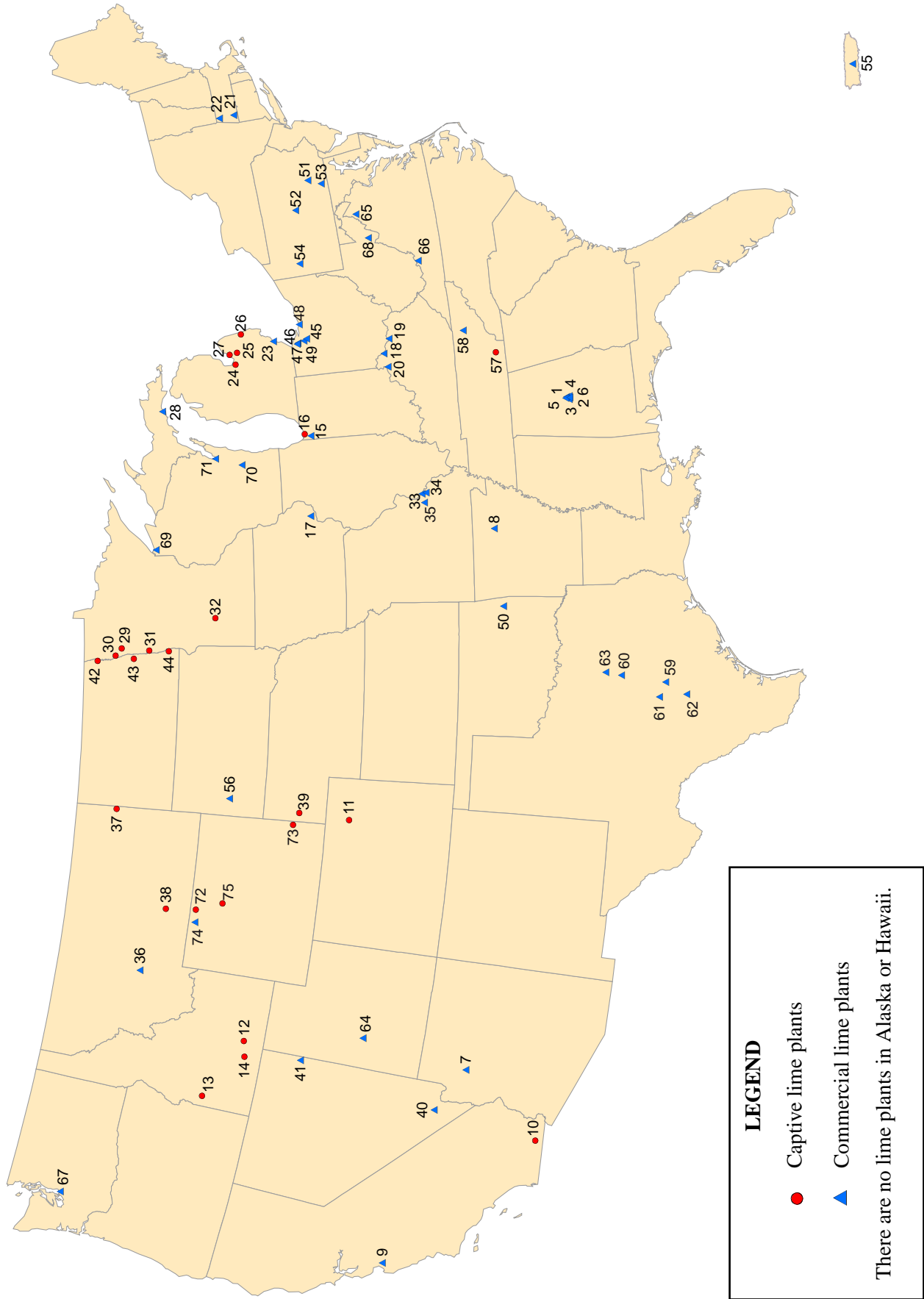
See footnotes at end of table.

Company	Plant location	Kiln type	Source of kiln feed
Florida Lime Corp. http://www.cemexpuerto-rico.com	Ponce, PR	R	Q
Graymont Ltd. http://www.graymont.com/			
▶ Graymont Dolime (OH) Inc.	Genoa, OH	R	Q
▶ Graymont (PA) Inc.	Pleasant Gap, PA	R	Q
▶ Graymont Western U.S. Inc.	Townsend, MT (Indian Creek)	R	Q
	Wendover, NV (Pilot Peak)	R	Q
	Portland, OR (Rivergate)	H	
	Delta, UT (Cricket Mountain)	R	Q
	Tacoma, WA	R	P
	Superior, WI	R	P
Greer Lime Co. http://www.greerlime.com	Riverton, WV	R	Q
Huron Lime Inc. http://www.huronlime.com	Huron, OH	R	P
Linwood Mining & Minerals Corp. http://www.linwood-mining.com	Davenport, IA (Linwood)	R	Q
LWB Refractories Co. http://www.lwbref.com	York, PA	R	Q
Martin Marietta Magnesia Specialties LLC http://www.magspecialties.com	Woodville, OH	R	Q
Mercer Lime and Stone Co. http://www.mercerlime.com	Branchton, PA	R	P
Michigan Sugar Co.	Bay City, MI	V	P
	Caro, MI	V	P
	Croswell, MI	V	P
	Sebewaing, MI	V	P
Mid-Ohio Valley Lime, Inc. http://www.midohiovalleylime.com	Marietta, OH	H	
Minn-Dak Farmers Coop.	Wahpeton, ND	V	P
Mississippi Lime Co. http://www.mississippilime.com	Verona, KY	R	P
	Ste. Genevieve, MO	R, V	Q
	Chester, SC	H	
	Weirton, WV	H	
▶ Falco Lime	Vicksburg, MS	H	
Missouri Lime, LLC	Bonne Terre, MO	R	Q
Oldcastle Industrial Minerals, Inc.	Lee, MA	R	Q

Company	Plant location	Kiln type	Source of kiln feed
Pete Lien & Sons Inc. http://www.petelien.com	Rapid City, SD	R	Q
▶ Colorado Hydrate	Laporte, CO	H	
Sidney Sugars Inc.	Sidney, MT	V	P
Southern Lime Co.	Calera, AL (Roberta)	R	Q
Southern Minnesota Sugar Coop.	Renville, MN	V	P
Specialty Minerals, Inc. http://www.specialtyminerals.com/	Adams, MA	FB	Q
Spreckels Sugar Co.	Brawley, CA	V	P
U.S. Lime & Minerals, Inc. http://www.uslm.com			
▶ Arkansas Lime Co.	Batesville, AR	R	Q
▶ Texas Lime Co.	Cleburne, TX	R	Q
▶ U.S. Lime Co. - St. Clair	Marble City, OK	R	Q
Western Lime Corp. http://www.westernlime.com	Eden, WI	R	Q
	Green Bay, WI	R	P
	Gulliver, MI (Port Inland)	R	P
Western Sugar Cooperative, Inc.	Fort Morgan, CO	V	P
	Billings, MT	V	P
	Scottsbluff, NE	V	P
	Lovell, WY	V	P
	Torrington, WY	V	P
Wyoming Lime Producers http://www.basinelectric.com/dcc/limeplan.htm	Frannie, WY	R	P
Wyoming Sugar Co. LLC	Worland, WY	V	P

H, hydrator only; NA, not available; FB, fluidized bed; P, purchased; Q, quarried or mined on site; R, rotary; V, vertical or shaft; ▶, subsidiary or division.

Figure 1.—Lime plants in the United States active as of December 31, 2008



KEY

ALABAMA

- 1 LONGVIEW LIME PLANT - CARMEOUSE LIME & STONE
- 2 ALABASTER PLANT - CHEMICAL LIME CO
- 3 MONTEVALLO PLANT - CHEMICAL LIME CO
- 4 O'NEAL LIME PLANT - CHEMICAL LIME CO
- 5 LANDMARK LIME PLANT - CHENEY LIME & CEMENT CO
- 6 ROBERTA LIME PLANT - SOUTHERN LIME CO

ARIZONA

- 7 NELSON LIME PLANT - CHEMICAL LIME CO

ARKANSAS

- 8 BATESVILLE LIME PLANT - US LIME & MINERALS - ARKANSAS LIME CO

CALIFORNIA

- 9 NATIVIDAD LIME PLANT - CHEMICAL LIME CO
- 10 BRAWLEY LIMEKILN - SPRECKELS SUGAR CO

COLORADO

- 11 FORT MORGAN LIMEKILN - WESTERN SUGAR COOPERATIVE INC

IDAHO

- 12 MINI-CASSIA LIMEKILN - AMALGAMATED SUGAR CO
- 13 NAMPA LIMEKILN - AMALGAMATED SUGAR CO
- 14 TWIN FALLS LIMEKILN - AMALGAMATED SUGAR CO

INDIANA

- 15 BUFFINGTON LIME PLANT - CARMEOUSE LIME & STONE
- 16 INDIANA HARBOR WORKS LIMEKILN - ARCELORMITTAL STEEL USA

IOWA

- 17 LINWOOD LIME PLANT - LINWOOD MINING & MINERALS CORP

KENTUCKY

- 18 BLACK RIVER LIME PLANT - CARMEOUSE LIME & STONE
- 19 MAYSVILLE LIME PLANT - CARMEOUSE LIME & STONE
- 20 VERONA LIME PLANT - MISSISSIPPI LIME CO

MASSACHUSETTS

- 21 LEE LIME PLANT - OLD CASTLE INDUSTRIAL MINERALS INC
- 22 ADAMS LIME PLANT - SPECIALTY MINERALS INC

MICHIGAN

- 23 RIVER ROUGE LIME PLANT - CARMEOUSE LIME & STONE
- 24 BAY CITY LIMEKILN - MICHIGAN SUGAR CO

- 25 CARO LIMEKILN - MICHIGAN SUGAR CO

- 26 CROSWELL LIMEKILN - MICHIGAN SUGAR CO
- 27 SEBEWAING LIMEKILN - MICHIGAN SUGAR CO
- 28 PORT INLAND LIME PLANT - WESTERN LIME CORP

MINNESOTA

- 29 CROOKSTON LIMEKILN - AMERICAN CRYSTAL SUGAR CO
- 30 EAST GRAND FORKS LIMEKILN - AMERICAN CRYSTAL SUGAR CO
- 31 MOORHEAD LIMEKILN - AMERICAN CRYSTAL SUGAR CO
- 32 RENVILLE LIMEKILN - SOUTHERN MINNESOTA SUGAR COOP

MISSOURI

- 33 STE GENEVIEVE LIME PLANT - CHEMICAL LIME CO
- 34 STE GENEVIEVE LIME PLANT - MISSISSIPPI LIME CO
- 35 BONNE TERRE LIME PLANT - MISSOURI LIME CO

MONTANA

- 36 INDIAN CREEK LIME PLANT - GRAYMONT WESTERN US INC
- 37 SIDNEY LIMEKILN - SIDNEY SUGARS INC
- 38 BILLINGS LIMEKILN - WESTERN SUGAR COOPERATIVE INC

NEBRASKA

- 39 SCOTTSBLUFF LIMEKILN - WESTERN SUGAR COOPERATIVE INC

NEVADA

- 40 APEX LIME PLANT - CHEMICAL LIME CO
- 41 PILOT PEAK LIME PLANT - GRAYMONT WESTERN US INC

NORTH DAKOTA

- 42 DRAYTON LIMEKILN - AMERICAN CRYSTAL SUGAR CO
- 43 HILLSBORO LIMEKILN - AMERICAN CRYSTAL SUGAR CO
- 44 WAHPETON LIMEKILN - MINN-DAK FARMERS COOPERATIVE

OHIO

- 45 MAPLE GROVE LIME PLANT - CARMEOUSE LIME & STONE
- 46 MILLERSVILLE LIME PLANT - CARMEOUSE LIME & STONE
- 47 GENOA LIME PLANT - GRAYMONT DOLIME (OH) INC
- 48 HURON LIME PLANT - HURON LIME INC
- 49 WOODVILLE LIME PLANT - MARTIN MARIETTA MAGNESIA SPECIALTIES

OKLAHOMA

- 50 MARBLE CITY LIME PLANT - US LIME CO - ST CLAIR

PENNSYLVANIA

- 51 ANNVILLE LIME PLANT - CARMEOUSE LIME & STONE
- 52 PLEASANT GAP LIME PLANT - GRAYMONT (PA) INC
- 53 YORK LIME PLANT - LWB REFRACTORIES CO
- 54 BRANCHTON LIME PLANT - MERCER LIME AND STONE CO

PUERTO RICO

- 55 PONCE LIMEKILN - FLORIDA LIME CORP

SOUTH DAKOTA

- 56 RAPID CITY LIME PLANT - PETE LIEN & SONS INC

TENNESSEE

- 57 CALHOUN LIME PLANT - ABITIBOWATER INC
- 58 LUTTRELL LIME PLANT - CARMEOUSE LIME & STONE

TEXAS

- 59 MCNEIL LIME PLANT - AUSTIN WHITE LIME CO
- 60 CLIFTON LIME PLANT - CHEMICAL LIME CO
- 61 MARBLE FALLS LIME PLANT - CHEMICAL LIME CO
- 62 NEW BRAUNFELS LIME PLANT - CHEMICAL LIME CO
- 63 CLEBURNE LIME PLANT - US LIME & MINERALS - TEXAS LIME CO

UTAH

- 64 CRICKET MOUNTAIN PLANT - GRAYMONT WESTERN US INC

VIRGINIA

- 65 STRASBURG LIME PLANT - CARMEOUSE LIME & STONE
- 66 LIME PLANT #1 - CHEMICAL LIME CO

WASHINGTON

- 67 TACOMA LIME PLANT - GRAYMONT WESTERN US INC

WEST VIRGINIA

- 68 RIVERTON LIME PLANT - GREER LIME CO

WISCONSIN

- 69 GRAYMONT SUPERIOR LIME PLANT - GRAYMONT WESTERN US INC
- 70 EDEN LIME PLANT - WESTERN LIME CORP
- 71 GREEN BAY LIME PLANT - WESTERN LIME CORP

WYOMING

- 72 LOVELL LIMEKILN - WESTERN SUGAR COOPERATIVE INC
- 73 TORRINGTON LIMEKILN - WESTERN SUGAR COOPERATIVE INC
- 74 FRANNIE LIME PLANT - WYOMING LIME PRODUCERS
- 75 WORLAND LIMEKILN - WYOMING SUGAR CO LLC